

Mold Change Pre-Check (Universal)

Date: _____ Shift: _____ Checked by: _____

Incoming mold staged, ports capped, temperature within ± 10 °C of target

Quick-connects labeled and tested

Torque chart at hand; tools present and working

Recipe loaded; version named for this bottle

First-article form printed; acceptance criteria written

Leak kit on cart (O-rings, PTFE, clamps)

Safety huddle done; roles assigned

Signature: _____

Date: _____